

DART AEROSPACE LTD		Work Order:	
Description: Co-Pilot Collective Head (205)		Part Number:	D5155-1
Inspection Dwg: D5155 Rev: B			Page 1 of 2

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.700	+/-0.010					
2.800	+0.010/-0.000					
1.75	+/-0.030					
R0.19	+/-0.030					
2.047	+/-0.010					
0.35	+/-0.030					
14°	+/-0.5°					
Ø0.125 x 0.350	+0.004/-0.001 x +/-0.010					
R0.25	+/-0.030					
1.870	+/-0.010					
0.227	+/-0.010					
0.33	+/-0.030					
0.06	+/-0.030					
0.35	+/-0.030					
2.500	+/-0.010					
2.21	+/-0.030					
R0.30	+/-0.030					
0.25	+/-0.030					
R0.25	+/-0.030					
1.00	+/-0.030					
1.100	+/-0.010					
Ø0.150	+0.005/-0.001					
1.500	+/-0.010					
1.100	+/-0.010					
2.500	+/-0.010					
1.31	+/-0.030					
0.59	+/-0.030					
R0.25	+/-0.030					
R0.30	+/-0.030					
Ø0.150	+0.005/-0.001					
0.300	+/-0.010					
1.900	+/-0.010					
2.16	+/-0.030					
0.38	+/-0.030					
Ø0.160	+0.005/-0.001					
Ø0.500	+0.006/-0.001					
Ø0.860 x 0.150	+0.010/-0.001 x +/-0.010					
0.254	+0.005/-0.000					
0.20	+/-0.030					

DART AEROSPACE LTD		Work Order:	
Description: Co-Pilot Collective Head (205)		Part Number:	D5155-1
Inspection Dwg: D5155 Rev: B		Page 2 of 2	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.50	+/-0.030					
Ø0.627	+0.008/-0.001					
1.25	+/-0.030					
0.46	+/-0.030					
3.70	+/-0.030					
0.830	+/-0.010					
Ø1.170	+0.005/-0.000					
Ø1.660	+0.012/-0.001					
0.100	+/-0.010					
0.55	+/-0.030					
0.35	+/-0.030					
1.06	+/-0.030					
0.13	+/-0.030					
0.57	+/-0.030					
R0.06	+/-0.030					
Ø0.0605	+/-0.005					
R0.09	+/-0.030					
3.58	+/-0.030					
R0.30	+/-0.030					
R0.25	+/-0.030					
1.100	+/-0.010					

Measured by:		Checked by:		QC Inspector:	
Date:		Date:		Date:	

Engineering Approval: (If necessary)		Date:	
------------------------------------------------	--	--------------	--

Rev	Date	Change	Revised by	Approved
A	15.10.14	New Issue	KJ 	